



**Issue Date:** January 21, 2014

**SB Number:** SB26A

### **Topic:** CEN Series 600 and 700 Alternator Drive End Housings

**Please inspect any stock of CEN 600 and 700 alternator drive end housings for date codes listed in the table below:**

1. If listed below, dispose of the housing.
2. If the date code on the drive end housings is not visible, check that the potting material in the housing is not hard and plastic/epoxy-like to the touch. If it is, dispose of the housing.

**When any CEN 600 and 700 alternators are returned for repair or service analysis, inspect the alternator for serial number and drive-end housing date code listed in the table below.**

1. If listed below, the housing must be replaced. CEN recommends changing out the front and rear bearings and seals at the same time.
2. If the date code on the drive end housing is not visible, check that the potting material in the housing is not hard and plastic/epoxy-like to the touch. If it is, replace the housing.

<b>MODEL</b>	<b>ALTERNATOR SERIAL NUMBERS</b>	<b>DRIVE-END HOUSING DATE CODE</b>
C703	10001 thru 10146	02-05-03 or earlier
C703-3	10001 thru 10142	02-05-03 or earlier
C701	10001 thru 107636	02-25-03 or earlier
C653A	10001 thru 10482	02-26-03 or earlier
C653-1	10001 thru 10505	02-24-03 or earlier
C619	10001 thru 10233	05-18-03 or earlier
C712-2	10001 thru 10526	05-30-03 or earlier

Please contact CEN Aftermarket Group or Service Group for further information.