

N7390/A5-116 Forging/ Field Coil Asssembly

Replacement Instructions

The forging and field coil assembly included in this replacement kit have three studs to be installed.

- 1. Install the shorter stud in the top hole to the demension shown. Use a suitable adhesive such as Loctite® 222. Follow manufacturer's instructions.
- 2. Install the two longer studs in the bottom holes to the dimension shown. Use a suitable adhesive such as Loctite® 222. Follow manufacturer's instructions.

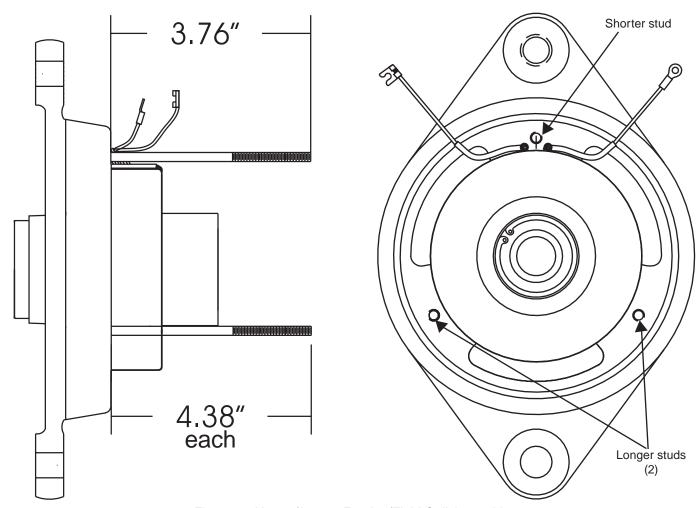


Figure 1 - N7390/A5-116 Forging/Field Coil Assembly

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Page 1 of 1 II0121A