## A9-307 Alternator Voltage Filter Assembly



## **Installation Instructions**

## TURN OFF BATTERY DISCONNECT SWITCH BEFORE PROCEEDING

- 1. From B+ terminal on alternator:
  - a. remove red boot
  - b. disconnect and save hardware
- 2. Remove and save one screw from top of drive end (DE) control box (see Figure 1).

- 3. See Figure 2. Connect leads of A9-307 assembly:
  - Red lead to B+ terminal as shown in stacking order. Torque terminal nut to 32 Nm/24 lb. ft.
  - Black lead to top of control box (ref. step 2). Torque to 2.3 Nm/20 lb. in.
- 4. Replace red boot on B+ terminal.
- 5. Using cable ties, securely support the assembly to the vehicle B+ cable as shown in Figure 1.

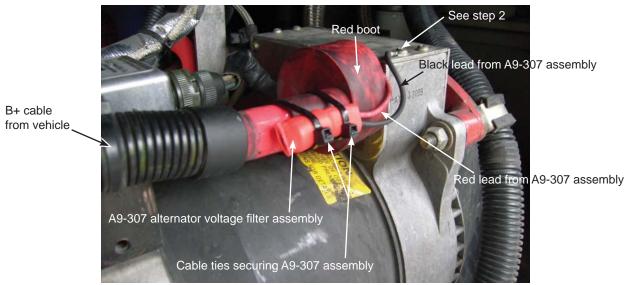


Figure 1 - C706 Alternator with A9-307 Assembly Installed

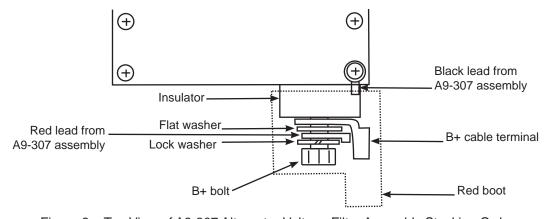


Figure 2 - Top View of A9-307 Alternator Voltage Filter Assembly Stacking Order

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Page 1 of 1 II0158B