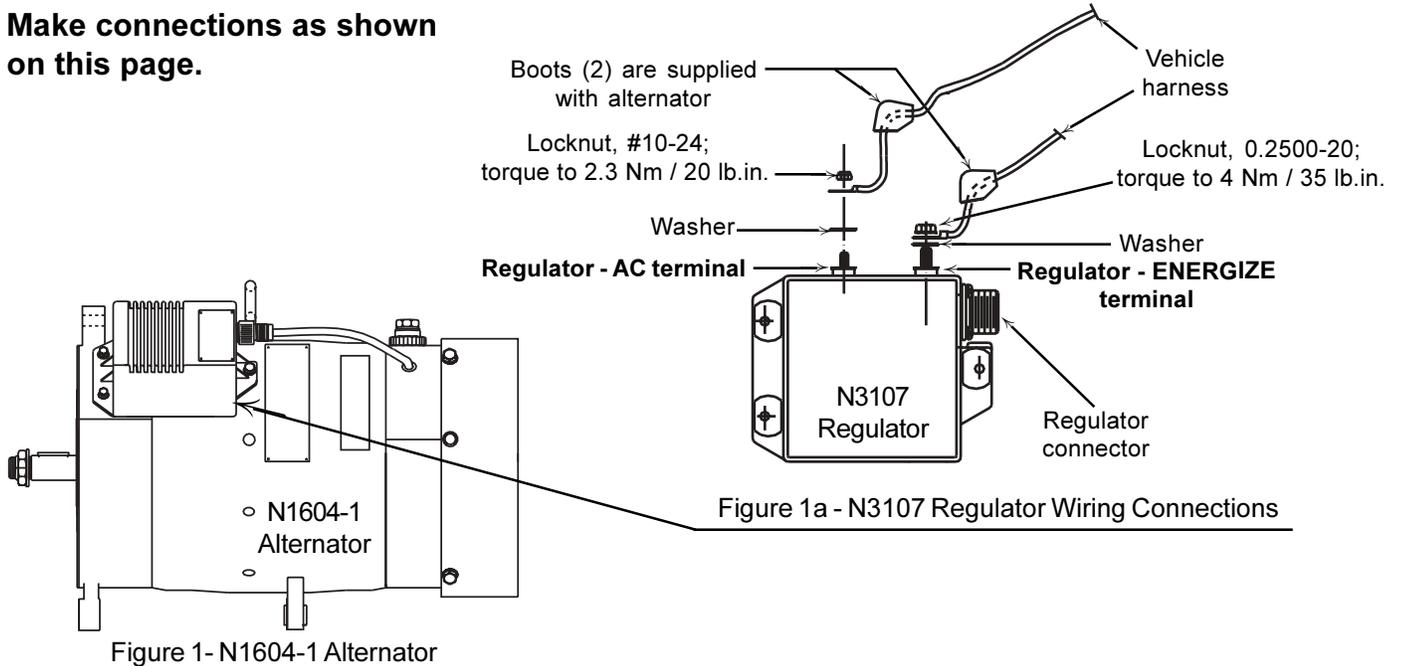


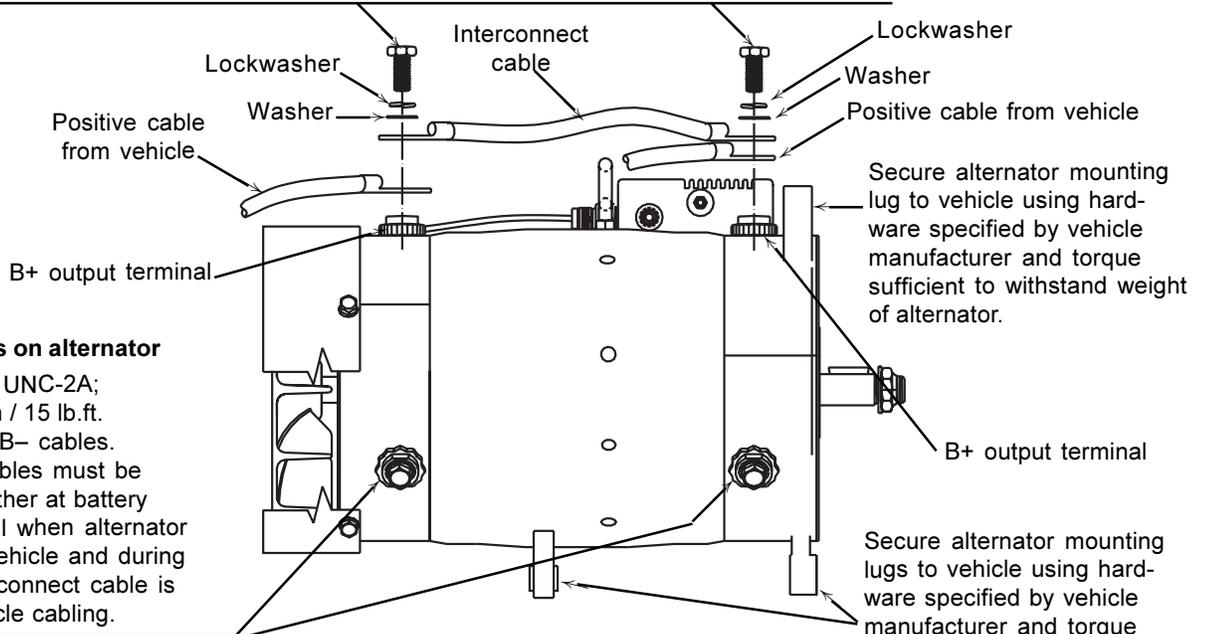


**Make connections as shown on this page.**



**B+ connections on alternator**

Bolt, 0.3750-16 UNC-2A; torque to 20 Nm / 15 lb.ft. when securing B+ cables. Both positive cables must be connected together at battery positive potential when alternator is installed in vehicle and during operation. Interconnect cable is not part of vehicle cabling.



**B- connections on alternator**

Bolt, 0.3750-16 UNC-2A; torque to 20 Nm / 15 lb.ft. when securing B- cables. Both ground cables must be connected together at battery ground potential when alternator is installed in vehicle and during operation. Interconnect cable is not part of vehicle cabling.

**Figure 1b - B+ and B- Terminal Connections**