



Install N1550-1 alternator as shown in Figure 1:

1. Units are shipped with shaft collar, disc spring washer and nut. Remove and discard shaft collar. Install pulley and furnished disc spring washer. Torque locknut to 135 Nm/ 100 lb. ft.
2. Install alternator on pad mount per vehicle manufacturer's instructions, including hardware specifications and torque.
3. All cabling, wiring or conduit must be supported within 305 mm/12 in. of termination on alternator.
4. Choose wire gauge for B+ and B- cables capable of handling maximum alternator output with minimum voltage drop.

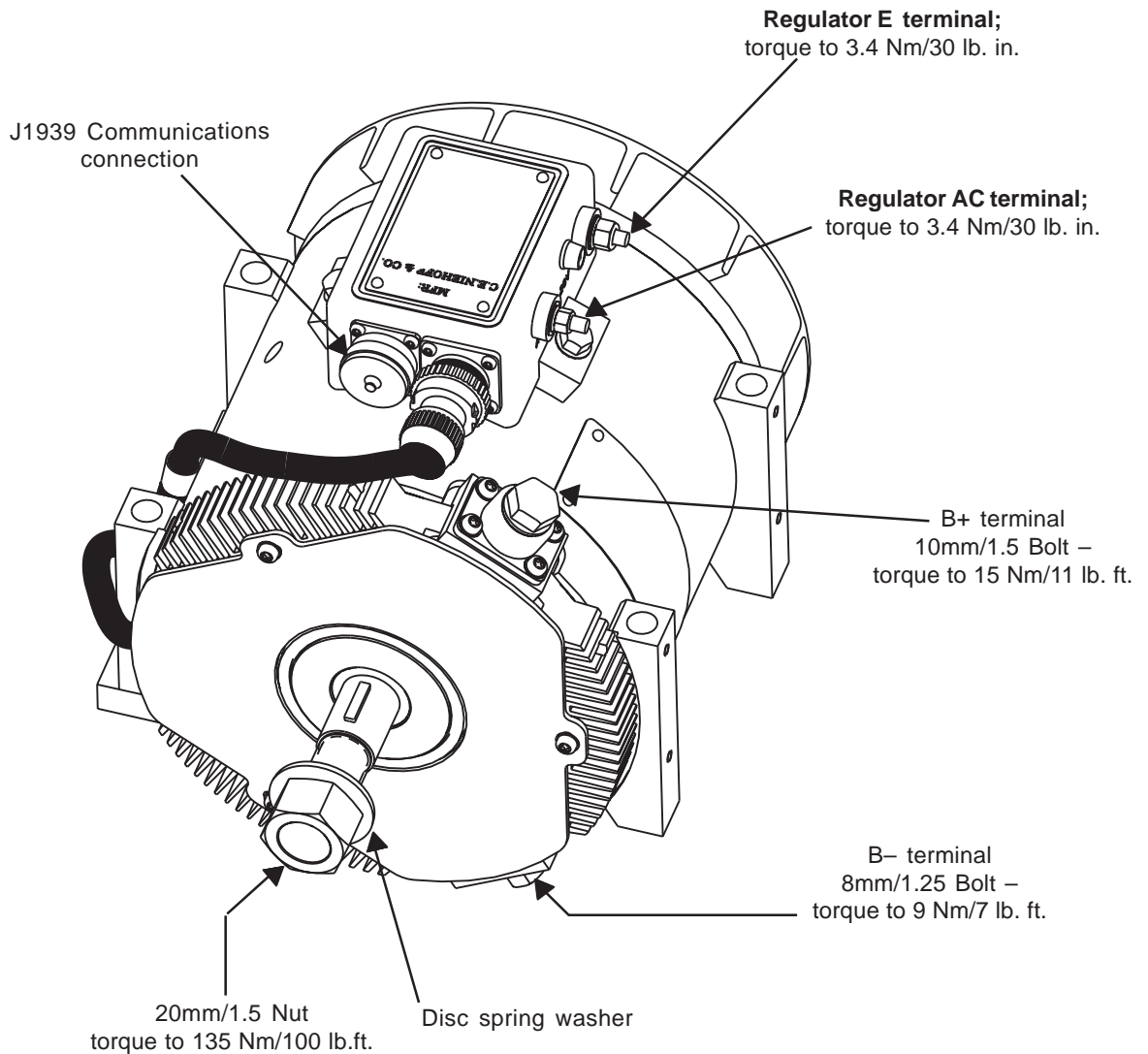


Figure 1 - N1550-1 Alternator Installation Details