



### Replacement Instructions

**DANGER**

This symbol is used to indicate the presence of hazards that will cause severe personal injury, death or equipment damage.

**WARNING**

This symbol is used to indicate presence of hazards that can cause major equipment damage.

**CAUTION**

This symbol is used to indicate the presence of hazards that can cause minor personal injury or equipment damage.

5. Install B+ hardware in stacking order shown in Figure 1.

**DANGER**

Failure to follow stacking order will result in substantial equipment damage.

**CAUTION**

More than three cable lugs on B+ output terminal are not recommended. To properly engage terminal, B+ stud threads must be exposed min. 1/8" and max. 3/4" after all hardware is stacked and secured.

1. Turn off engine.
2. Disconnect battery master switch.

**CAUTION**

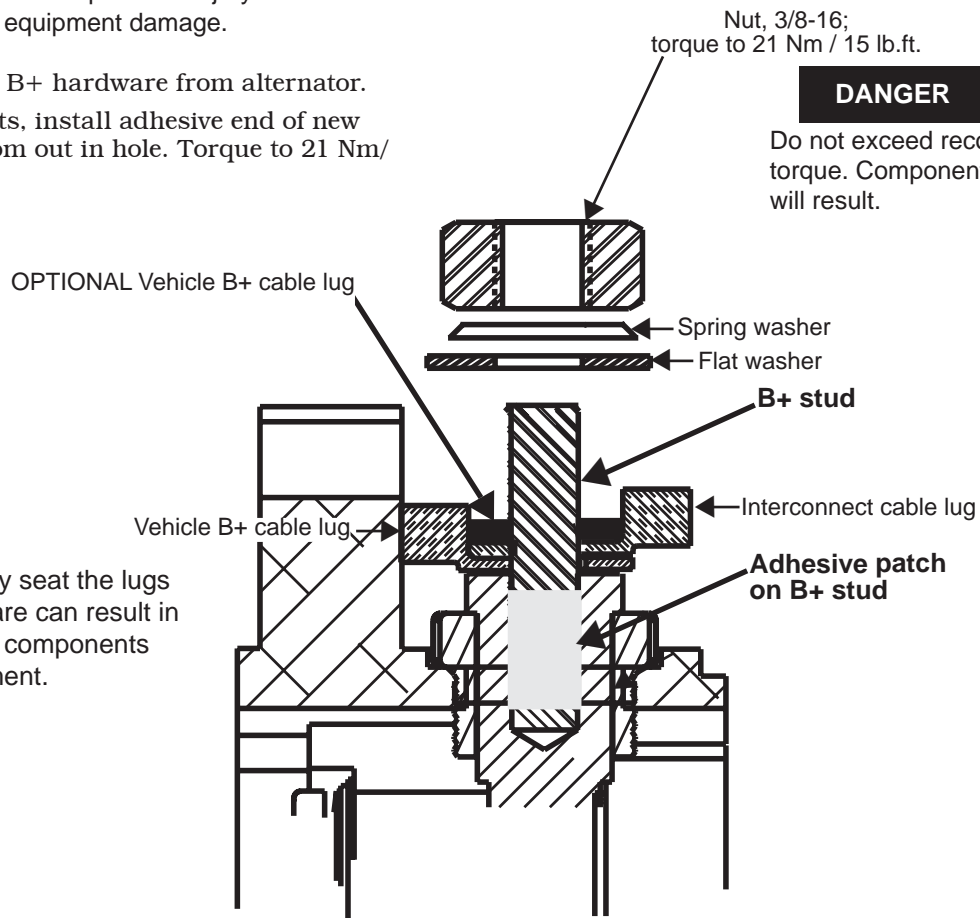
Disconnect battery switch to reduce personal injury or equipment damage.

3. Remove existing B+ hardware from alternator.
4. Using double nuts, install adhesive end of new B+ stud to bottom out in hole. Torque to 21 Nm / 15 lb. ft.

**WARNING**

Failure to properly seat the lugs and other hardware can result in major damage to components and other equipment.

6. Start engine. Check for alternator output.

**DANGER**

Do not exceed recommended torque. Component damage will result.

Figure 1 – B+ Terminal Stacking Order